

SOUTH PRODUCTION NOTES

April 19, 2015

Sunday Shift Notes

BASF EMPLOYEES

83 Last Recordable

273 Last Lost Time

94 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / D-1715 LAQ:

Continue on.

Zeolyte plan. Use the bags on dock two in order of what is painted on them. After that, the zeolite Lot ending 0006 can be used from the railshed.

#1 RC / D-1715 LAQ next:

Continue feeding and watch the suction to the Tri-mer. **Do not feed any batches after 531.**

Exhaust to Trimer`

#2 MED line / Prepare for Styrene Trial:

Continue the clean up following the clean up sheet. Call Justin with any questions.

#2 RC/ Cu-0360 done:

Last bag fed. Bringing down temps. Fines were weighed up and SAPed. Justin provided clean up instructions for Styrene trial in MOD

Currently exhausting to F1.

#3 MED line / AI 5635 next:

Attempted to start the line, but the Viron is still leaking. Down for maintenance.

#3 RC / AI-5635 next:

Waiting for clean up instructions.

Exhaust to CTO

#4 RC / Ni 2458 :

Down due to Tri-mer suction issues. The first two bags were underfired. Refire these two bags and remake them as bag #1 and bag #2. Continue and WATCH Trimer stack!!

NOTE: Auto sampler is now working.

Exhaust to Trimer

#5 RC / Catoxid:

Continue to feed. The first drum of the Sunday start up had some packing material in it, but was scooped off the top and is ok.

The turntable on the discharge scale is difficult to turn when the drums are full. Looking into getting a new one. Try filling drums in a cross pattern so the weight distributes more evenly...should make turning the turn-table a bit easier.

Exhaust to DC

#6 RC & Dryer / D-1781 done

No more feed. Will need to start cleaning for the next product.

Elevator is not working in Bldg 16

The scale has been fixed.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler / Ni 2458:

Continue the clean up following the clean up sheet. Acid washing for the second time on second shift.

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH next

Cleaned, will still need to get in to change out nozzles and screen. Bill advised that it is okay to use the flat spray nozzles....need to be installed. Also, check and change the spray arm screen, if needed. Plan to impregnate on Monday assuming #6 calciner/dryer is cleaned up and ready.

National Dryer: Ni 2458 - second dip

Continue

PK Blender / AL 3915 Pill mix:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned.

Tower 3 Cu 0860:

On hold for line space.

Tower 6 / Cu 0860:

Reoaded Sunday and running.

North Screener / Cu-0860:

Continue screening.

South Screener / E 474:

Continue screening.

#2662 (west) Pill Machine / AI-3915:

Running, having flow issues

#2664 (east) Pill Machine / AI 3915:

Running, having flow issues

TK #2 / V BE 0101

Sagger change over completed. Need MOD for temp settings.

TK #4 / X 540 next:

WOW for reprograming to turn off screener when drum is full

Mark would like a final count of the fines drums.

Harrop Kiln / AI 3920:

We are back to 70min car and will be able to run 1 operator per shift.
Help Screener operators with screening task when waiting for cars.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081 next:

Hold for 6081 sometime next week.

Elevator is not running.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor.

If we have any bags of material we will need to transfer to north end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) West Pfaudler (Finish Ni-2458 2nd dips, clean for Be-0101 T)
- 2) #2 Tunnel Kiln (Clean up and change over for Be-1010 T)
- 3) Mill V-2045 P
- 4) Harrop Kiln
- 5) Horne Tabletting
- 6) #1 MED/#1RC
- 7) PK/#5 RC
- 8) East Pfaudler/#6RC
- 9) #3 MED/#3RC
- 10) Reduction Towers
- 11) #4RC
- 12) #2 MED/#2RC Clean up